



DEV INDUSTRIAL COATINGS

(Manufacturers of Hi-Tech Industrial Paints)

(AN ISO 9001:2008 CERTIFIED COMPANY)

| <u>"NAGARJUNA" EPICOAT</u> <u>2K-EPOXY PRIMER</u> | |
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| PRODUCTION DESCRIPTION | "Nagarjuna" Epicoat Primer is a two component (2K) epoxy primer having anti-corrosive rust inhibitive pigments. |
| RECOMMENDED USE | "Nagarjuna" Epicoat Primer must be used where a finished coat of Epicoat Epoxy paint is to be applied. It has excellent adhesion to a wide range of substrates like metal, wood and concrete |
| PROPERTIES | |
| Finish | Matt |
| Shade | White/Grey |
| Standard coverage | 8-9 sq.mts/ltr |
| Specific Coverage | 1.2-1.4 kg/ltr |
| Flash point | 31 deg. C |
| Touch Dry | Less than 30minutes |
| Surface Dry | 2 hours |
| Hard Dry | 12 hours |
| Scratch Hardness(min) | 1000grams |
| DFT | 25microns |
| APPLICATION SYSTEM | |
| Mixing Ratio | Part A: Part B 3:1 by volume |
| Method of application | Airless spray/Air spray/Brush |
| Compatible Thinner | "Nagarjuna"Epoxy Part-C |
| Compatible Finish Paint | "Nagarjuna"Epicoat |
| Pot Life (min) | 6hours |
| Recoatable Interval | 12hours |
| Packing | 20 Ltrs |
| Storage Life | As long as the material remains unmixed and the containers are kept firmly sealed, the contents can be stored upto 6 months without deterioration |
| Specifications, and data given above represent test results obtained under controlled Conditions. These may vary under actual circumstance | |



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